



Dart Hawkesbury
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Hawkesbury, ON
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Tel (613) 632-5200

D3407-041

Job Sheet 168487



Part No: D3407-041

Job Qty: 10 ea

Part Name: Tow Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/15/17

Job Tracking No:

Due Date: 12/1/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F
17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/30/17	0.00	0.00	Start Up Large Fab-1		JRC
100	Large Fab	10 pcs		11/30/17	0.00	2.19	Large Fab 1		JRC
110	QC	10 pcs		11/30/17	0.00	0.00	QC9		D 17-11-20
120	QC	10 pcs		11/30/17	0.00	0.00	QC5		D 17-11-20
130	Powdercoat	10 pcs		12/1/17	0.00	0.38	Powdercoat2		BR/21/20
140	QC	10 pcs		12/1/17	0.00	0.00	QC3		3-88
150	Packaging	10 pcs		12/1/17	0.00	0.00	Packaging3	57530	3-88
160	QC21-SA	10 Ea		12/1/17	0.00	0.00	QC21		3-88

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD

Descriptions: Batch: 102576

130 - **Mask Threaded Section** START TIME: 8:45 OVEN TEMPERATURE: 400° FINISH TIME: 9:15

M1380H.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3407-1	10	46	0	0
	D3407-5	10	32	0	0

Part Specifications

Specifications could not be found.

Plex 11/15/17 2:25 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part N _____ NCR N _____ Date : _____		DISPOSITION Mfg Date: 11/16/17 Job No: 168487		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																					
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